

Makroblend® UT235 M RE (PC+PET)-T15

Covestro Deutschland AG

- (PC+PET)-blend, 15% mineral filled, easy flow, low coefficient of linear thermal expansion, easy release, injection molding. Molded parts from UT235M having exceptional dimensional stability.

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	4500	MPa	ISO 527
Stress at Break	67	MPa	ISO 527
Strain at Break	4	%	ISO 527
Impact Strength (Charpy), +23°C	85	kJ/m²	ISO 179/1eU
Impact Strength (Charpy), -30°C	85	kJ/m²	ISO 179/1eU
Puncture - maximum force, +23°C	4500	N	ISO 6603-2
Puncture energy, +23°C	36	J	ISO 6603-2
Flexural Modulus (23°C)	4650	MPa	ISO 178
Flexural strength	115	MPa	ISO 178
Impact Strength (Izod), 23°C	75	kJ/m²	ISO 180/1U

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (1.80 MPa)	114	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	128	°C	ISO 75-1/-2
Coeff. of Linear Therm. Expansion, parallel	45	E-6/K	ISO 11359-1/-2
Coeff. of Linear Therm. Expansion, normal	45	E-6/K	ISO 11359-1/-2

Other Properties	Value	Unit	Test Standard
ISO Data			
Water Absorption	0.4	%	Sim. to ISO 62
Humidity absorption	0.2	%	Sim. to ISO 62
Density	1340	kg/m³	ISO 1183
Bulk density	750	kg/m³	-

Test specimen production	Value	Unit	Test Standard
ISO Data			
Injection Molding, melt temperature	270	°C	ISO 294
Injection Molding, mold temperature	70	°C	ISO 294
Injection Molding, injection velocity	200	mm/s	ISO 294

Processing Recommendation Injection Molding	Value	Unit	Test Standard
Pre-drying - Temperature	110	°C	-
Pre-drying - Time	2 - 4	h	-
Processing humidity	≤0.01	%	-
Melt temperature	260 - 280	°C	-
Mold temperature	70 - 80	°C	-
Zone 1	220 - 230	°C	-
Zone 2	240 - 250	°C	-
Zone 3	260 - 270	°C	-
Nozzle temperature	270 - 280	°C	-
Back pressure	5 - 10	MPa	-

Characteristics

Processing

Injection Molding

Additives

Release agent

Certifications

Contains renewable resources, ISCC Plus

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

Any information given on the chemical and physical characteristics of our products, including, without limitation, technical advice on applications, whether verbally, in writing or by testing the product, is given to the best of our knowledge and in good faith and does not exempt the buyer from carrying out their own investigations and tests in order to ascertain the product's specific suitability for the purpose intended.

The buyer is solely responsible for confirming the suitability of the product for a particular application, its utilization and processing and must observe any applicable laws and government regulations. **NO EXPRESS OR IMPLIED RECOMMENDATION OR WARRANTY IS GIVEN WITH REGARD TO THE SUITABILITY OF THE PRODUCT FOR A PARTICULAR APPLICATION, SUCH AS, BUT NOT LIMITED TO, SAFETY-CRITICAL COMPONENTS OR SYSTEMS.**

Healthcare uses: the supply of any product by ALBIS for any medical, pharmaceutical or diagnostic application is conditional to an assessment by ALBIS in terms of compliance with ALBIS' internal risk management policy – even for products which are in general designated for use in Healthcare applications.

Important: irrespective of product type or designation, ALBIS does not recommend or support the use of any products it supplies which fall into the following medical, pharmaceutical or diagnostic application categories:

- risk class III applications according to EU directive 93/42/EEC
- any bodily implant application for greater than 30 days
- any critical component in any medical device that supports or sustains human life.

At all times, our standard terms and conditions of sale apply.